

AVIATION WEEK

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MAY 28, 1951

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Aviation Week



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Robert B. Wood

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Once again AiResearch is the choice! Cautelized Vulcan Aircraft Corporation has designated AiResearch pressurizing and air conditioning for its new Conquest-Liner 340 air transport.

This is the third new high-altitude commercial air transport announced in the United States in the past year to be completely pressurized and air conditioned by AiResearch. In addition to the Conquest-Liner 340, these advanced aircraft types are the Martin 4-04 and the Lockheed L1011 series Super Constellation.

The systems designed and built by AiResearch for the Conquest-Liner 340 include 23 different items such as cabin superchargers, cooling turbines, heat exchangers,

valve assemblies, complete electronic temperature control systems, cabin pressure control valves, and valve controls.

Completely integrated, the system will control cabin altitude and air conditioning automatically from sea level to over 30,000 feet, including air conditioning while the airplane is on the ground.

AiResearch is the only company supplying such complete pressurizing and air conditioning systems from a single source. Today AiResearch systems, or component parts, are used on all high-altitude commercial transports built in the United States.

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► With the Sperry A-12 Gyroplane* aboard, pilots of the Navy's K-type airships will now be able to concentrate on the important task of diverting search and rescue operations. For in the past, two human pilots were kept busy with the tough job of handling these craft... constantly moving controls to keep the ship on course and at the desired altitude. The Gyroplane not only relieves the human pilots of this strain but considerably increases the accuracy of navigation.

► Due to its electronic rate controls, the Gyroplane prevents over-control, guides the ship with much less control surface motion and stress, what for an airship is virtually a deadbeat course even in rough air.

► With the installation of this auto-

matic pilot on the entire fleet of K-type airships operating out of the U. S. Naval Air Station at Lakehurst, N. J., the human pilots can devote more time to the scientific patrolling of coastal waters... to the accomplishment of arduous missions with accuracy.

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NEWS DIGEST

DOMESTIC

Coverage of 15,075 lb. cargo in 50W DC-4 over the westbound 2,435-mi. leg from Travis AFB, Calif., to Hickam Field, Hawaii, has been confirmed by MATS.

Shipment of 134 one-to-ten place personal extensive plans was made by 31 companies during April, with total value of \$1,982,906, industry's best billing post. There were 341 four-place or more, 47 two-place and 3 one-place. Shipments by the companies in March totaled 279 valued at \$1,159,000.

Exports of personal and executive plans of 6,800 lb. and less (empty airframe weight) during April by nine companies totaled 40 valued at \$445,771, compared with 50 worth \$783,418 the previous month.

Slick Airways completed first scheduled outboard DC-6A flight from Los Angeles to New York, with plane carrying 30,000 lb. of air freight.

Cessna XP5Y-3 second flight took test week, following installation of a new type tailcone control system designed to improve the plane's performance in the air and on the water.

Capt. James W. Johnson, Walnut, Kan., became the first U. S. jet ace on May 20, when he knocked down two MiGs and four MIG-15 fighters over Sengha, Korea.

An Materiel Command has awarded contract for flight simulator to Curtiss-Wright, Lake Arrowhead, North American Aviation and Engineering Research Corp. for the B-36, B-47, B-52, C-124 and F-105. The simulation airframe will be similar in principle to the electronic Dehydrat device.

France is re-evaluating a considerable number of Republic F-40 Thunderbolt for USAF.

Northrop Aircraft has boosted pay of approximately 30,000 employees a total of more than \$1,536,800 annually. The increase was retroactive to May 14.

FINANCIAL

American Airlines has declared a dividend of 75 cents per share on the common 51 per cent value, common stock, payable June 20 to stockholders of record June 1.

Glen L. Martin Co.'s backlog rose to over \$400 million at the end of April.

go sharply from the \$195 million reported at the start of this year and the \$187-million backlog at the end of February.

Sperry Corp. declared a quarterly dividend of 70 cents per share, payable June 15 to holders of record June 1.

Panavia Helicopter Corp.'s net income for 1978 was up to \$175,000, compared to \$106,680 the previous year. Sales in 1978 advanced to \$50,513,000, compared to last year's \$33,822,460. At the year-end the company's backlog was over \$6 million; it is now reported as approximately \$180 million. Employment, now about 2,400 is expected to climb to over 4,000 by the end of 1979.

Aerospac Corp. has a net income of \$5,906,775 during the six months Oct. 1, 1978-Nov. 30, 1978, with profit after taxes being \$468,735.

INTERNATIONAL

Four B-44 Thunderbolt fighters have been turned over to the French Air Force. Most of the French pilots had received training at Las Vegas, Nev.

SO 111B Ariel III, latest version of the ground-based air search, has made its first flight and is slated for large scale production. Ariel III is powered by Turbomeca Artouste turbine and has nine by combustion chambers which fuel, as reported, in a six-stage, serial flow and is expected to do 175 mph. Having ceiling is 5,000 ft.

Canada will spend \$1 billion on aircraft engines and accessories over a three-year period, according to Production Minister C. D. Howe. This is the largest single expenditure in the current three-year defense budget. At the same time, he said, \$400 million is earmarked for electronic equipment, a large part of which will go to the RCMP.

Airlines will take off delivery of two Conquest II's on May 25. The first is scheduled to arrive in Colombia around June 10.

Bellini's first foreign launch, the Vickers 662, powered by Rolls-Royce Avon, has made its initial flight. RAP is said to have ordered the new 600-mph plane "in quantity." Early reports give the Vickers 662 a top of 119 in and length of 68 ft. Cuckoo is given as approximately 15,000 ft. A Vee and Hawley Page have similar projects in the works.

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AIRCRAFT RADIO CORPORATION
Beverly Hills, New Jersey
Beverly Hills, New Jersey 07003

INDUSTRY OBSERVER

► A Cessna 190, modified with leading edge panels of porous material through which air is drawn by a vacuum and then ejected through nozzles at the sides of the fuselage, is getting ready for boundary layer flight test investigations at NACA's Langley Laboratory. The plane has made some preliminary flights to establish its normal standard flight characteristics, but has not yet flown with the boundary layer apparatus installed.

► Edwards AFB tests of the Turbojets, General Motors' Cosmo-Jets powered with Allison T-35 turboprops, are leading up to additional Air Force orders for Cosmo T-29 turboprop trainers with T-35 turboprop engines.

► Piper Aircraft Corp. has two of its newly revised agricultural Super Cub planes flying on loan for the agricultural department of Ohio State University. The last two of the production run for the new plane are in construction.

► You can expect the eight-engine Hughes flying boat to resume its long-delayed flight program soon. Modifications have been completed at Long Beach, Calif., and whenever Howard Hughes says the word the new series of tests flying and flight tests can get underway.

► NACA jet helicopter experiments indicate that when a jet-tipped rotor goes into autorotation after power is cut or lost, it shows about 50 percent more drag, because of the sweeps at the tips, than does a rotor of the same blade section with plain tips. Blocking off the air intake of the swept after power is cut will reduce this drag nearly one-half.

► Two new models of the short-flying Helioplane—the four-place prototype civilian plane and a military three-seater—are now flying. The military version uses a bigger engine, a geared Lycoming 260-hp powerplant, but still keeps the very low 50 mph. landing speed. While Helioplane Corp. still has its contract for future production with Armco, plans continue to continue for production because of materials shortages.

► North American Aviation's experimental F-56 Sabre fitted with a V. Roe Canada Ltd.'s 7,000-lb thrust Canada turbojet is now at Avro's Malvern, Ontario, plant for flight tests.

► Tenth version of Project Star, the Navy's long-endurance, Canada development project for a jet-powered water-based amphibious fighter, is being in model form with a 10-ft thrust jet powerplant.

► Bendix Aviation Corp. has made a preliminary proposal to the Atomic Energy Commission for study of a reactor for the production of isotopes, to be built with private funds, AEC has declined.

► National Bureau of Standards has developed an automatic weather station with radio transmission, which is designed to be parachuted from any airplane into otherwise inaccessible territory. It will automatically set itself in operation, make and transmit weather observations on temperature, pressure, and humidity. It is dropped from a bomb rack, and chute opens automatically, by pull of a static line. An electric clock then starts a series of operations, including firing of three explosive charges, one cuts loose the chute after landing, the second sets the station right on a leveled stand, the third raises a 20-ft. telescopic vertical antenna for transmission. At intervals the float turns on the transmitter to send a pulsing signal rate of which is determined by use of the station. These are connected to three magnetic reed switches which determine temperature, pressure and humidity. At the receiving station, the transmitter pulse rate is read as temperature, pressure or humidity, depending on a prearranged timing code. The device is a refinement of an earlier World War II automatic transmitter.

WHO'S WHERE

In the Front Office

Frank White, formerly with Sales Aircraft at San Diego, has been appointed vice president of Hiller Helicopters and will head the contract administration division. During the last war he was contract director for General.

Leslie R. Fowler, formerly sales manager of Aero Corp., Boulder, N. Y., aircraft equipment maker, has been named vice president of the firm. Other new Aero vice presidents are Walter G. McAllister, former world manager, now up manufacturing, and William L. Hewitt has been made up controller.

Charles French has been promoted to vice-president for Eastern Air Lines and Joseph H. Brock has been made vice-president and personnel relations for the airline. French has been EAL chief engineer for 15 years and Brock was formerly director of industrial and personnel relations.

Henry T. Zanett, manager of the Wright Light, D. C., branch of Ford Corp., aviation and automotive filter maker, has been appointed a vice president of the firm. Zanett who has represented the company in Washington for two years, set up Ford's Aviation division headed by Charles L. Fisher, in late war of aircraft engine orders.

William H. Johnson, Jr., former vice president of American Airlines' eastern region, has been named secretary of the airline and assistant to the president. Former director of passenger sales Theodore P. Gould fills Johnson's previous post.

Changes

Harry S. Galtin has been made grade two engineer in charge of all defense projects at Rock Motor Division, General Motors Corp. and has named Lewis R. Gower superintendent in charge of testing the Wright J-65 Sapphire engine which the division will build under license for the USAF. E. B. Haldenberger is Sapphire production engineer. Joseph J. Schwaninger has been appointed assistant general superintendent in charge of J-65 production.

John A. Van Housenfield has joined Northrop Aircraft as supervisor of production relay engineering. Dr. Charles E. Morgan, Jr., research physicist, has been named special assistant to the vice president engineering of Edo Corp. W. D. Holman is Hiller Helicopters' new chief of the maintenance division.

Harold W. Giesels has been appointed assistant to the general manager of Bendix Radio Division.

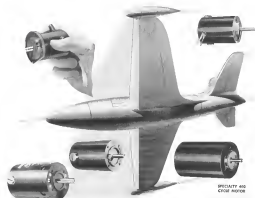
Ralph A. Fisher is the new chief tool engineer at General's Ft. Worth division and G. D. Jiggins, Jr., has been made head of the division's new industrial security department. Dr. C. Barnes has been transferred from post as assistant division manager at Ft. Worth to San Diego where engineering personnel require additional help. Monroe L. Shick is taking Bureau's former post.



80% out of the 83 Douglas DC-6 airliners now in service are on order for U. S. airlines depend on Hamilton Standard Hydraulic propellers. In fact, Hamiltons now are specified for 90% of all U. S. transports.



Whichever Way You Fly


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 FOR COMPONENTS being NACA uses the 36-in.
transonic model, (above shows)

 FOR PROPELLERS the 4,000-hp. dynamometer is
placed in 36-in. tunnel.

NACA Tunnels Bare Secrets of Transonic

New design of test sections for first time
permits lab probing of Mach .8-1.3 zone.

By Alexander McCherby

Langley AFB, Va.—New secrets of the turbulent and eerily transonic region of aircraft speed are now being uncovered by U. S. aviation researchers at the successful culmination of a long-driven and painful research campaign.

Traditional tools of the aviation scientist—light aircraft models and wind-tunnels—are gradually shedding away the trappings of ignorance, but the tools have now been designed by the hands of men who are driven by greater power for the job.

The difficult speed range between Mach Nos. 0.8 and 1.3 used to be considered the impenetrable wall known before Capt. Charles Yeager piloted the USAF's Bell X-1 rocket plane faster than the speed of sound on Oct. 14, 1947 (Aviation Week Dec. 23, 1947).

Since the first Yeager supersonic flight, the transonic region has been

crossed numerous times by various planes, but it still isn't easy.

► **Transonic Speed Data**—Until recently, all the aircraft designers in the country and elsewhere had to go on for transonic speed data was the experience they could get from flight tests. Some of it came from flights by Yeager, Hubert Hootner and Howard Lilly of the National Advisory Committee for Aeronautics and other aerospace pilot groups. Additional facts about aircraft performance in the elusive transonic region were culled back from rocket-powered test models flown from NACA's Wallops Island, Va., testing base. (See accompanying story page 15.)

Last week at NACA's Langley Laboratory, it was disclosed that the researchers had broken the "flying" puzzle which hitherto had effectively bottlenecked transonic research with windtunnels.

All told, Langley Laboratory has 31 windtunnels ranging from a tiny 11-in. hypersonic windtunnel which is capable of simulating air speeds as high as Mach No. 17, up to the old-time full-scale windtunnel with a 50-ft. throat which is now used principally for large-scale speed tests, because its maximum speed is only about 200 mph.

► **Two Tunnels**—The historic interest being manifested at Langley is in two remodeled windtunnels, one with a 4-ft. diameter test section, and one with 16-ft. section, both capable of providing accurate aerodynamic data throughout the transonic region. These are in addition to the smaller, smaller transonic windtunnel inaugurated two years ago. This tested a small model whirled at high speed as the rim of a disk 5 ft. in diameter, but was not able to test larger models, and eliminate undesirable scale effects.

The shoking effect in the throat of windtunnals at transonic speeds is caused by the piling up of shock waves across the test section due to the compression of rapid subsonic and supersonic air traveling at high speeds. Re-

The Atom: Power for Flight . . . *Second of a Series* . . . **Page 23**

light conditions. During its 18-to-90-second flight, it can roll, climb, dive, and turn like an airplane—sensing forces on the wings and tail surfaces to give required data.

The model is tracked by radio and the information is relayed from the model by up to ten telemeter channels. The telemeter transmits a running record of acceleration, position of the controls, forces on the controls, usually eleven items, during the model's flight. A record of the model in respect to air attack, and temperature.

For the two types of radar units an auto-Doppler receiver under an eight-path order. These units provide comparative data to check accuracy of the telemetered data from the model in flight.

NACA officials state that it is seldom necessary to fire more than one model in a specific design and that all test data needed from one model for a certain phase of research can be obtained in the few seconds of a research model flight.

The Wallops Island installation was established in 1945 at a base where data on transonic flow conditions was slight. Since the base was built, more than 1,350 models have been built. The facility is operated by 75 employees, technicians and technicians under the direction of Robert L. Koenig, chief engineer.

Parks Moves From Hangars to Homes

One history of a small airport which became more valuable as war broke development than it was as a landing facility for planes at being a unit at Norton Field, just outside Columbus, Ohio.

Norton Field, originally a National Guard airport, opened in World War I era, was acquired by Oliver Parks in 1946. The airport and training school operated till the end of December, 1949. Then he converted the 1,27-acre field to a housing development.

Division of Parks to convert it into a center in the light of his long experience in flight training and general flying. At the peak of the postwar flying boom he operated a large Midwest class of airports for personal living in half a dozen states, while Parks Air College at St. Louis, Mo., now a division of St. Louis University, is one of the best known training schools in the United States.

Parks is still a language favorite of big things for small airplanes in the future.

PICTURE CREDITS

TOP—NACA. 2ND—R. S. ARNETT. 1ST—NACA. 3RD—Norton. 4TH—NACA.

LETTERS

Dove Deal

Mr. Martin Sharp, of our general company in England, has written to draw my attention to the following paragraph on page 41 of your 11 June issue:

"Wiggins Airways. Fowler wants to buy the de Havilland Dove, and the deal is already under way, but Wiggins cannot buy Doves unless CAA allows more mail per de Havilland but allowed otherwise, perhaps for mail, but only a relatively small amount."

We do not feel that the Wiggins' one bases on the mail per de Havilland but allowed otherwise, perhaps for mail, but only a relatively small amount. We do not feel that the Wiggins' one bases on the mail per de Havilland but allowed otherwise, perhaps for mail, but only a relatively small amount.

Your statement would give the impression that the Dove must be an expensive machine to operate because it requires more mail per de Havilland but allowed otherwise, perhaps for mail, but only a relatively small amount.

We would appreciate it if you would check the above statements for accuracy with Mr. J. H. Gurney, Wiggins Airways, Bristol, and if he confirms that mail per de Havilland but allowed otherwise, perhaps for mail, but only a relatively small amount.

Wiggins Airways has dropped its plan to buy two de Havilland Dove mail aircraft transports. Total acquired by the Civil Aeronautics Board mail certification of the plane estimated several months ago (News item from May 12, p. 5).

Wiggins had planned to replace two of its present four passenger de Havilland Dove mail aircraft transports. Total acquired by the Civil Aeronautics Board mail certification of the plane estimated several months ago (News item from May 12, p. 5).

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Due Notice or Smear?

Thank you for your letter of Apr. 13 and for sending me an advance proof of your editorial "Due Notice or Smear?" which appeared in Aviation News, Apr. 21. It is my pleasure to let the companies and individuals to whom this editorial which characterized the Civil Aeronautics Board's order of revocation of Civilian Airlines as a "badly paid" person.

No person involved was named by the Board as connected with the order of investigation of Civilian Airlines. The Board, in the Board, is required to make such order public. In the Civilian case, the order of investigation was merely an announcement of an actual investigation of the Board. It was written as briefly as the legal requirements permitted.

I am pained at your criticism of the Board for setting forth a full bill at petroleum in the Civilian order of investigation. If we followed a practice of listing a bill of particulars in such order, prior to reference public hearing, it would result in a smearing and rather out of the case at the time and could prove harmful to the company or person on which such order is issued. Indeed, it would be an administrative development, the Board purports in order of investigation as briefly as is legally possible, and I am confident that Civilian Airlines has suffered in the subject case. When the public hearing opens before a Board Examiner at the U. S. Court House, Foley Square, New York, on Apr. 10, 1951, the Board's bill of particulars will be set forth in detail for it to be heard and Civilian will be present and then have its own opportunity to reply in full.

The Board's order is required by law to be posted "in a public place" but the Civilian order was not posted in the Board's Public Information Office until several days after the order had already been removed on Mr. Seymour Davis, president of Civilian. Subsequently a copy of the order was then posted on the Boston Board but no person whose name was on the order had been notified of this order, although requests were sent and available to the press in public as requested by request.

Parks' new editorial stated that the Board's order of investigation had "named the airline with a stigma of guilt" some days before Civilian announced compliance of 21 years without a final record. This is truly an extraordinary investigation, safety record and one that the Board has publicly congratulated Civilian for achieving. However, the order issued at Civilian has nothing whatsoever to do with the Board's order of investigation as mentioned in the order and Civilian's order of investigation as mentioned in the order.

Edward E. Slattery, Jr., Chief Public Information Civil Aeronautics Board, Washington 25, D. C.

Fenwal DYNAMIC fire and over-heat detectors widely used on turbo-jet planes

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8-0

AERONAUTICAL ENGINEERING

The Atom—Power for Flight

Nuclear Reactor: Its Design

In February of this year came the announcement that
several proposals for nuclear energy themselves were
feasible. That statement provided the aircraft industry
with a new world full of possibilities and problems.

Since February, Aeronautics Week has been gathering
material to acquaint you with the new source of power.
The result is this series of articles.

Last week, the first installment of four reported cur-
rent thinking about atomic structure and the atomic energy
holding atoms together. This energy is stored
by fission—a collision between a free neutron and an
atomic nucleus. The binding energy originates in kinetic
energy of fission products; successive collisions convert
the kinetic energy to heat.

This week's installment shows how the heat obtained
by fission of Uranium 235 is converted into power.

By David A. Anderson

The general design specification for a reactor—or any
other powerplant—can be reduced to a single sentence:
The engine must produce, under safe and controllable
conditions, a useful amount of energy which can be han-
dled by normal machinery.

That's the general type, only in a detailed sense for the
differences—and the unique problems—of the nuclear
engine.

► **Fuel and Fission**—The source of the energy output of
any engine is locked within the fuel processed by the
engine. In simple combustion, the energy output, only a
fraction of the possible total, comes from chemical
reactions involving only outer electrons of the atoms.

For the more sophisticated combustion process of fission,
the energy is locked within the nucleus of the fuel
atom, and that nucleus must undergo fission to
release the energy.

So the first qualification of the fuel for a nuclear re-
actor is that it be able to undergo fission with some ease.
A second consideration would be the availability of the fuel
itself and with that would be the purity of the fuel as it
occurs in nature, the mining costs, processing costs and
such. It would be best to have a fuel which occurs in
nature in such usable form as to keep processing or
refining costs to a minimum.

The only known natural material which fits these
requirements is uranium. Contrary to popular imagi-
nation, this metal is fairly abundant among the materials
which make up the earth's crust. It occurs at the rate
of about four cubic feet in a million.

However, the uranium in nature is in widely scattered
deposits, and not very rich ones, either. Furthermore,

natural uranium contains only 0.7 percent of the easily
fissile isotope, U235. The remainder of the uranium
is U238, with a trace of U234.

So for the moment, let's assume that the fuel for the
nuclear reactor is U235 as it is found in natural uranium.
► **Fission Reviewed**—The key to the atomic phenomenon
in the nucleus is a neutron, the process which releases
the heat and releases the energy is called fission.

In fission, a neutron penetrates the nucleus of one
atom of U235. Fission occurs, fission products are
formed, and two or three or more neutrons are freed.
The total mass of neutrons plus fission products is less
than the original mass of the uranium atom, the differ-
ence has been transformed into energy.

This is in the form of kinetic energy of the fission
products, blasted away from the nucleus explosion at
the rate of 22 million mph. Collisions of fission products
with other particles convert the kinetic energy into heat.

And this heat is the source of power which we finally
get out of the nuclear reactor.

► **Neutron Supply**—In order to maintain this reaction,
there must be a continuing supply of free neutrons. The
available free neutrons in the system can have one of
three fates. They can escape completely, be captured
without fission, or be captured and cause fission.

The proportionality between the first two and the
third defines the multiplication factor of the system.

In discussion of nuclear power production, the terms
capture cross-section will appear frequently. In a way,
the cross-section is a measure of the probability of a
collision between a neutron and an atomic nucleus. It is
a measure of the number of hits experienced by par-
ticles bombarding a given target. If the cross-section is
high, the probability of collision is also, and if it is low,
there is little likelihood of a hit.

With that definition out of the way, we can go on to
the general scheme of a nuclear reactor for power.

► **Basically, This Way**—Most consideration of the
nuclear reactor starts by assuming the fuel (uranium) is
distributed in lumps through a mass of material which
has a low absorption of neutrons—a low cross-section.

The lumps of material are called a moderator, and its
purpose is to slow down neutrons to a speed which gives
them about the same average kinetic energy as that ob-
tained by the atoms of the nucleus in which the neutron
is being slowed. Such slowed-down neutrons are
called thermal neutrons, fission of uranium by thermal,
or slow, neutrons was the first and is the most important
form of nuclear fission. U235, for example, is easily
fused to fission by slow neutrons. And slow-neutron

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Some in a recent process to plane under control.

The motive greatly increased a graphic of high purity. Like someone had a plan in a better arrangement to have rather than in a finely divided deposition. This is partly because of the nature of the building (which will be considered later) and partly because it increases the overall efficiency of the reactor. In giving a step of constant results in low-maintenance operation of machines then does the top-quality motor.

The shape of the graphite container (which also has bearing on the number of sections which escape from the system or which are made available to the faster machine). The number escaping is a function of the surface area of the reactor, the number exposed is a function of the volume. Obviously, the way to keep conditions high and escape low is to have a volume ratio of volume to surface area. The graphite piled with the highest volume/area ratio is a given.

► **Because These Back**—There is another step that can be taken to decrease the number of escapes from the reactor. This is to use a volume reference. A sub-surface such as beryllium oxide acts like a mirror in nature, and because it is very hard, it can be used to reflect the reactor.

The simplest method of controlling the reactor is to control the rate of reaction, and to keep the multiphase factor of the reactor nearly at unity. Theoretically, this could be done by building the entire reactor nearly at critical size, this would be a task which would demand perfect coordination of the operation of every piece of material that comprises the reactor, and complete knowledge of the chemical composition of the gases, and other available data. So rather than attempt the impossible, extra control materials are used in conjunction with a job of automatic use.

Some material with a high capture cross-section for neutrons is used in the control rods. These would be inserted into the reactor, and by being withdrawn or inserted, would control the absorption rate of neutrons by the control rod material and thus change the level of neutron production of the reactor.

► **Schematic Reactor**—There are the steps in first considerations of a typical reactor, based only on the problem of making a controllable amount of heat energy available.

Following up these steps, the radiometric reactor is a sphere of large of volume in graphite. Surrounding the sphere is a neutron reflector. Following through the reflector and into the sphere are neutron absorbers.

Energy released is in the form of kinetic energy of the fission products.

This energy is dissipated by collisions, and the temperature of the reactor rises.

The heat is the output of the powerplant.

But by itself, this heat is of no use unless it is a high-boiler would be if it could be used to boil water or to heat a gas, either the steam or the hot gas could be run through a turbine, for example, to produce power. This could be done in a reactor by allowing water to flow through the reactor, picking up heat as it went, and at some point flashing into steam.

Unfortunately, it isn't that simple. The water would pick up heat at right angles to the heat available to the turbine (which is the heat available to the turbine). Such a powerplant, because of neutron leakage, could never be run by fission engines—at least not for long.

► **Sale Power—So far safety**, the first consideration in the utilization of the heat output of a nuclear reactor is to be able to transfer the heat to some medium without the passage of radioactivity. This means an intermediate heat transfer fluid. And it would have to be sealed in a circulating system, closing in the reactor and one side of a heat exchanger. The heat would be transferred through the heat exchanger and into a working fluid. The vaporization of the working fluid furnishes thermal energy for running a conventional turbine.

And of course, the entire reactor is shielded to protect personnel.

That's the complete of very real military-story of the nuclear power plant.

All that remains is to have the engineer in the details.

And that is not simple. It is the study of just these details that has taken so much of the money and time that has been spent on nuclear energy during the past decade.

► **Materials**—First among the detailed problems is the selection of materials by reactor and components of the system. This presents three major problems.

► **Temperature**—In order to get high overall efficiencies of any heat engine, the final temperature of the working medium coming out of the engine must also be high. This has been emphasized in the jet engine field by the quest for new, high-temperature materials, but in reactor power fields the materials search has hardly been started.

► **Structural Deformation**—It is entirely possible that the bombardment of materials by high-energy particles, such as neutrons, might displace atoms permanently from their crystalline lattice. Displacement of atoms can cause changes in mechanical properties of materials. As one example, the electro-

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fuel resistance, elasticity and heat seal capability to guarantee all change when exposed to aviation conditions. To check on these problems, a special materials testing reactor has been designed by the Oak Ridge and Argonne National Laboratories.

• **Neutron absorption.** Any material used to construct the reactor must of necessity have a low capture cross-section for neutrons.

None of the usual engineering materials such as all of these requirements aluminum, beryllium, nickel, and lead used in some reactors, but only where temperatures can be kept at a low level. Ceramics have also been investigated.

• **Working Medium.** The best transfer fluid selected for the reactor must withstand high temperatures and neutron bombardment, and have a low capture cross-section for neutrons. These are, of course, in addition to the ability to transfer heat efficiently and the required properties of a high boiling point.

It's hard to say that any one of these properties is more important as a design criterion than any other. But surely one of the most important is the extent to which the fluid is neutron sensitive. If it does, it can become radioactive by the action of the neutrons, this could mean that much of the pressure-transmitting equipment could also become radioactive, and there would be danger to operating personnel.

Successful working fluids have included water under pressure, helium gas (which has almost no neutron cross-section), liquid lead and molten sodium. Mercury, which has been used for power production in atomic boilers and vapor turbines, has too high a neutron cross-section. Molten sodium, used in several reactor cores as a coolant, is still too desirable from the standpoint of handling characteristics. And aqueous liquids decompose at high temperatures, to say nothing of what could happen to them under neutron bombardment.

• **Job Handling.** One of the structural problems which will involve some pretty tricky work of Robt Goldberg will be the stacking and unstacking process.

The tubes (shown previously) are not too dissimilar. If not removed, they can put out the atomic fire by absorbing enough neutrons to stop the chain reaction.

These tubes are further needed with the reacting medium. The lamp has to be replaced in the probable amount of 12-15 minutes.

The affected neutron must be removed from the reactor and treated to separate out the uranium for reuse as fuel. But the high level of radioactivity of the neutron source that the reactor was for research, all handling, and the separation plant must be entirely auto-

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Fastener Problem of the Month

MAY, 1991



PROBLEM: In the design stage, at engines, with recently, prevented a major fastener problem. Washers and flanges were used to join plates, high separating forces produced excessive bearing stresses which had to be overcome by the tension in the bolts. The problem consisted of placing bolts used to fasten flanges close to the plates to decrease the moment arm which produced load on the bolt. At the same time adequate clearance was required between bolt and plate for wrenching the nut.



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reactor must be strictly controlled. There would apparently be advantages in having staking and baking a continuous process, but for the moment, the procedure is to use the neonous fuel in aluminum. The package then can be handled with some facility.

► **Shielding Problems**—The fission process is accompanied always by emission of a variety of radiations and particles which are, in differing instances, generally fatal to man. The radiations—which is a term not exactly correct, but generally applied to radiations and particles alike—is made up of alpha and beta particles, gamma rays and neutrons.

The most easily stopped are alpha and beta particles. These types of aluminum and plastic (linoleum or glass) can be used as shielding materials.

Neutrons and gamma rays are something else. As has been mentioned, the fission process releases neutrons, and gamma rays come from the fission product.

Neutrons are best absorbed by fast decaying their speed. The best materials for slowing down neutrons are elements of low mass number—hydrogen, for instance. But water—which is the most common material containing hydrogen—has disadvantages as a shielding liquid.

In the search for other shielding media, concrete has been widely accepted. This is because it contains large amounts of water, either free or combined, and because it is readily available and easy to install.

► **Concrete disadvantages**—But concrete alone is not sufficient. Gamma rays are produced when slow neutrons are captured by the hydrogen in the concrete so it would seem as if that shielding defeats its own purpose in some extent; that iron has been found suitable to shield against gamma rays, and so the concrete shield is generally made of a special concrete which contains magnetic or heavy metal salts. Thus, the concrete shield protects against both gamma rays and neutron penetration.

Shielding cannot stop at the reactor alone. The best-known medium becomes radioactive by contamination from the reactor, and in turn can emit radioactivity in the materials of the heat exchanger, for example. So it would seem that shielding must also cover the first cycle of the heat transfer process.

► **Control Problems**—The fundamental approach to control of a nuclear reactor has already been described. But absorbing materials at a fixed rate is not exactly easy.

Generally it is assumed that rods of a material—cadmium is one example—are able to add and subtract neutrons in the reactor sphere, thus increasing and withholding

neutrons at the rate of neutron release.

These rods are designed so that they penetrate about halfway into the pile when the reactor is waiting at a multiplication factor of one. To open the throttle, the rods are moved out, the amount of neutron increases and the power level increases. To close the throttle, the reverse procedure is used. But such a control system is not necessarily stable. Control rods are not analogous to throttles, because they control only the rate of change of power, and not the power level itself. In order to maintain the multiplication factor at exactly one, the control rods have to be balanced with a process not practical. In position, the power of the reactor would be always decreasing or increasing.

Furthermore, there is a time lag built into the system. Some neutrons are delayed in the fission process—that is, they are liberated at some finite time after fission has taken place—and therefore are not immediately available to increase power. It is this time delay which makes control, about a heating system of control, possible.

► **Other Fuel-Av** One beginning of the accident, it was assumed that the fuel for the reactor would be isotopes of uranium, containing 97 percent of fissionable U235. This choice was made because uranium does occur in nature and its U235 content is easily isolatable.

Natural uranium can be enriched by processing to increase the U235, this is expensive, but may prove desirable when fuel cost is not required to be competitive. The advantage is one of increased fuel handling.

As a matter of historical interest, there is a modified fission process which takes place in the chain reaction of uranium. Some slow neutrons will penetrate the U238 and form a new isotope, U239. This isotope is relatively stable and, by giving off a beta particle, becomes neptunium (Np239). This in turn undergoes transformation by emitting another beta particle and becomes plutonium (Pu239). The plutonium that formed is fissionable by either slow or fast neutrons, and can be used as another source of fuel.

Theoretical and laboratory studies have shown that there is a chance of producing another fissionable material by the transmutation of thorium (Th-232) with very similar to those in the U238 to Pu239 process.

It appears that the danger of a nuclear reactor could choose its fuel from among U235, U238, Pu239 and Th-232.

► **Reactor Chokes**—Another basic design choice faces the nuclear engineer. Reaction can be made to work very slow, intermediate or slow neutrons. They can be made to work at low, medium

ENGINEERS' NOTEBOOK



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or high temperatures, with a variety of modulators and with a variety of heat-treating media.

Fuel modulators make for a smaller reactor, and therefore less associated loss of neutron. But a fuel element reactor is not controlled easily, because the same area absorbs normally considered—again, cadmium is one—have a small capture cross-section for high-energy neutrons.

Slow modulators make for easy control of the reactor. The use of fissionable U235 or Pu239 does mean a smaller core for the reactor, but the overall size will be greater because of the introduction of the moderator.

Swamping Up-There, then, are the general aspects of nuclear reactor design as they can be concisely told. Once more getting the pieces together, a typical nuclear powerplant (not one for aircraft) will be a spherical volume of lumped uranium, possibly encased in aluminum, and distributed through a graphite moderator. An outer shield of an inert substance may guard against radiation dangers. Through this shield penetrates cadmium control rods, recessed into the reactor core.

Inside the reactor are tubes containing molten lead which removes the heat from the reactor. The molten lead is circulated through a heat exchanger containing water in the working fluid. The heat raises the temperature of the water to boiling, and steam results.

The steam drives a standard steam turbine connected to a generator. The resultant output is electrical power.

This is the kind of an atomic power plant which might furnish electrical power to a city, replacing oil or coal-fired boiler systems. Weight and volume are not critical design criteria, radioactivity dangers are perhaps the most stringent requirement.

All this a background to understanding and knowing—and perhaps anticipating—the problems of developing a nuclear reactor for aircraft propulsion.

(Next Week: The engine—molten energy on a wing.)

Track Time Cut

A new production scheme at Boeing Airplane Co. has cut 75 percent from the time formerly required for fabricating cam tracks for lowering flaps on the B-47 Stratofort.

Previous standard was to make three tracks down 75 ST extrusion with a by drastically connected dies which gave three sets simultaneously, but required 4 hr for the job.

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IRON ICE, Northrop power control test rig of F-89 hydraulic mockup. (See) white



"COCKPIT" pilot watches controls in mirror and instruments check, huge constants



'Flying' F-89 Mockup Saves Time

Northrop Aircraft engineers have left nothing to chance on the flight control performance of the 600-plus-*hp* F-89 Scorpion.

They are using an authentic mockup of the plane's hydraulic system for rigorous daylight jacking of the power control mechanisms in this secret AF airfield laboratory.

And in addition to running the simulation of operational "logs," first per-

sonally designed lab facility has not only made and cautions from the full power control system's normal development time.

► **Everything Included**—The complete mockup—actually a part test—includes every detail of the F-89's power control system. Mechanical control of the hydraulic actuating system, from the pilot's stick and rudder pedals to the various follow-up devices that

keep tabs on control movement, have been included.

Early valve, pump, regulator and adjustment to the system has been used, and even tubing layout and bends have been approximated as closely as possible to conform to the installation in the airplane.

► **Flight Conditions Introduced**—To duplicate forces on the control surfaces, Northrop engineers installed mechanical devices to simulate conditions at different speeds and altitudes. Instruments give simultaneous readings of pressure, control position, control wiring and fluid temperatures.

► **Ground "Flight"**—Before the first F-89 was finished, Northrop technicians were able to check out every control and hydraulic component and establish the reliability of the control system.

And before the first F-89 took to the air, several hundred hours of "flight" time was racked up with the mockup, eliminating considerable ground operation with the plane.

Nothing but pilots' check out on the mockup to get the feel of a full power system before they fly the F-89 actually.

The facility accommodates a pilot in a cockpit arrangement with basic equipment similar to that of a plane. He operates a regular aircraft control stick to move the control surfaces in simulated flight. Artificial "feel" built into the equipment is the same as that on the F-89.

► **These Included**—Northrop's assistant design administrator Tom A. Forney is credited with much of the work in creating the mockup. He and a group of engineers, technicians, including H. H. Clark, chief of the engineering test lab and L. F. Bernbach, the lab's assistant, are responsible for many of the innovations reported for the F-89 controls.

Convair Test Lab Construction Starts

Consolidated Valve Assn's Convair has begun on a \$600,000 engineering test laboratory at Fort Worth. The new facility, similar to several others in the industry, is scheduled for completion in August.

An altitude chamber will be installed for simulation of flight up to altitudes of 60,000 ft. and temperatures below zero. Tests will be conducted primarily on B-36 components, parts and components. The laboratory will also be able to test the effects of high and low temperature extremes, sand, dust, moisture and acidity.

Construction out of the building is placed at \$100,000. The remainder of the cost will be for equipment and installation. The laboratory will have 45,000 sq. ft. of working space.

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... First Name in
Lightplane Power

RECORDS ARE ROUTINE WITH CONTINENTAL

DISTANCE

Capt. William C. Olson set new over water record for light planes, flying from Honolulu to the Mainland in January, 1949. In March, Capt. Olson broke his own record, flying some Beachcraft Bonanza from Honolulu to Tahiti, N. H., 5,004 miles.

ENDURANCE

Wendy Angeward and Bob Woodhouse landed their Bonanza Sedan at Rome, Ariz., Dec. 10, 1949, after averaging about 11.34 hours a day on the road for 40 days.

ALTITUDE

See Ann Linn Bringer set officially certified international altitude record of 24,004 feet in her Piper Special with Continental C70-6P engine on March 31, 1950, at Congressional Airport, Rockville, Md.

SPEED

John Paul Jones of Van Nuys, Calif., broke lightest plane speed record at Jackson Army Airfield, August 12, 1950, winning Continental Bonanza Trophy Race at speed of 167.782 m.p.h., in home-built plane with C85 Continental engine.

Not only in pilot acceptance, but chemically as well, Continental is truly the first name in the field of power for utility aircraft. Continental gave private flying its first real boost by introducing the famous A-40 more than 20 years ago. And because they consistently pioneered in the things that mean safety, ease of flying, Continental is pilots' overwhelming first choice today.

Underlining this leadership is the fact that major records in all phases of aircraft performance—distance, endurance, altitude, speed—are Continentalized. Of even greater importance from the owner's and operator's standpoint is the maintenance of established service whenever people fly. It is what they then can before to choose a plane with Continental power.



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largest deposits of tungsten are in the Philippines, China and North Korea, with some deposits in Idaho.)

It's no task to build a completely short-lived substitute material yet. The real job is to fabricate an engine material which without compromising its length of service or output under the extremely rigorous conditions of operation.

Flow PWVA Does It First, the present experts for the jet engine, the engine's hot section components using the critical materials, requiring specific operating conditions, since each part, such as combustion liner, nozzle guide vane, turbine wheel, bucket, turbine and compressor, poses its peculiar problems.

Metallurgists follow up and let check the characteristics of the various materials under heat and stress conditions to see if they will meet operation requirements, deciding those that don't measure up.

Those that show promise are taken over by engineering personnel, and parts engineering these materials are designed for fabrication. Each part again requires its own analysis with respect to processing such as casting or forging and frequently special welding problems are involved.

If the material can't fit the manufacturing procedure for mass production it will be discarded even though it appears promising properly used.

Pin-Checks-Special Test rigs are used to provide the industrial experience new material parts under conditions that simulate the severe conditions of actual operation. This approach saves expense and time by discarding parts that prove inadequate, or avoiding the need to save them to full-scale test.

One piece of test equipment is the shock rig burner for evaluating nozzle guide vanes under extreme and rapid temperature change. These are brought to 1500° F. in a few seconds, then brought down to under 100° F.

Engine Room-Experimental parts that survive the rigorous lab checks are incorporated in a full-scale engine for the most grueling test sherd proving before they are considered worthy as substitute materials.

Other approaches are also underway to overcome the critical metals problem. PWVA engineers are studying the reversion of manufacturing procedures to eliminate waste in machining of parts.

And through re-design, they are attempting to lessen the deteriorating effects of extreme heat. Two of the methods, among others now being employed, are internal cooling and heat resistant coatings.

The materials-research complements engine detail design for a net result of more taxing high performance and high productivity.



LOW landing speed tests of North American's F-100 have been made recently in the 40- by 58-ft. windtunnel at NACA's Ames Research Laboratory. Tufts of wool on the wing help visualize the flow pattern.

Sabre Lands in NACA Tunnel



INSIDE: the test section, the F-100 comes to rest on the wing and tail supporting struts. Studies were conducted to determine the effects of low speed and landing conditions on the air flow over wing-thrust wings.



HIGH above the ground, the F-100 is being swung into position before lowering into the test section. Doors opened at top form upper boundary of test section, weigh 80 tons each.

OUTSIDE the test section, the F-100 hangs before being lowered into test position (left). Doors on sides close to form an air tight test section seal.



The Secret of **DOUBLE DEPENDABILITY**

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Everywhere in Eastern Air Lines' great maintenance base, one sees concrete signs of its deep concern for safe, dependable air travel. Every operation is performed, every decision is made, with this principle in mind.

It is doubly significant, therefore, that Eastern has selected Sinclair to handle its vital lubrication needs.



Plane Taking Its Physical. Eastern's Mustang — one of the world's largest and most efficient maintenance centers. About once a week, every aircraft arrives here for a major examination.



They Grease Check — for double dependability. On each major engine overhaul Eastern employs some 500 mechanics — many more than standard requirements. Many of the jobs and checks made are exclusive with Eastern, too.



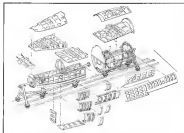
Eastern Takes No Chances with engine lubrication, either. Only Sinclair Aircraft Oil is used in the Constellation Fleet. Sinclair lubricants reduce costs, provide long, safe aircraft engine lubrication.

SINCLAIR

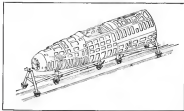
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PRODUCTION



MASTER BODY SECTIONS allow arrangement of major subassemblies as Republic's hole production scheme for F4U Thunderbolt forward fuselage section.



COMPLETE MASTER BODY is made of individual master sections joined on form.

Plane Fabrication's Ace in Hole

German-developed mass-production technique being studied by Republic for application to Thunderjet.

By Irving Stone

Republic Aircraft Corp. is probing the potential of a German-developed aircraft mass production scheme for application to modern turbine design—specifically, to its F-84 Thunderjet.

This Mithras system—known as the hole production method—was originated in Germany's Dornier Aircraft Co.

Essentially, the idea was to bring to airplane production the use of assembly lines in the machine and automotive industries, whose parts are completely finished for interchangeability so that no gaps or fit-ups are required for the fit together.

► **Master Body**—Key device in the hole production approach was the master body—actually a model or master page

(particular patterns [flanges, wings, etc.] of the aircraft structure).

As a model, it was the initial full-size example of the structure and was constructed of sheet, electrolytically welded to avoid warpage. It incorporated all details of the particular structure—bulkheads, stringers, spars, ribs, stiffeners, and the complete root hole pattern.

From the master body tools were developed—templates and carving fixtures for bulkheads and rib stringers, assembly and drill jigs for bulkheads and ribs, cutting and drill jigs for stringers and ribs.

These tools served, in turn, for the fabrication of the finished parts, which were brought to the assembly line for a final put-together process that eliminated much detail work and many "tailoring" operations.

In then final assembly, the rivet holes, which had previously been drilled under stress for initial alignment, were drilled to finished dimensions for accurate match-up. If clamping was necessary, it was done immediately after final rivet drilling.

► **System Advantages**—This hole production method, in effect a pre-stress nutting scheme similar to that used in machine tool construction, sets out suitable for the mass production of aircraft configurations, there is savings. And it afforded these advantages:

- Unskilled labor could be used.
- Assembly line equipment could be of the simplest form, with no need for large jigs and fixtures.
- Considerable saving of operational time, material and floor space.
- Interchangeability of parts was achieved.

► **Former Application**—During World War II, the method was used with considerable success at the Heinkel Aircraft Corp., Berlin-Schönefeld. Japan acquired rights to the method for its aviation industry in 1943. After the war, the Heinkel facilities were removed by the Russians.

A description of the hole production technique was published in 1948 by the Air Materiel Command's Industrial Planning division. This report was prepared by August Engelbrecht, Commanding engineer who was then employed by ANIC in its Minneapolis-Molineo branch, and who previously had been associated with the Messerschmitt, Heinkel and Heinkel organizations. He is now employed at Republic.

► **Thunderjet Application**—Republic is now conducting a study of the hole production technique, under Air Force contract, aimed at evaluating the method for fabrication of a pre-stress turbine structure, such as the forward fuselage section of the F4U. The study is under the overall guidance of Republic's chief tool engineer, Arthur Kuehle.



A pipe line goes submarine

and Radiography proves each weld

Inspectors studying radiographs of completed welds in the 48-inch-diameter, 126-inch-thick, steel pipe.

NATURAL GAS from Texas makes its final plunge into New York City through a 4800-foot pipe line laid under the bed of the Hudson River. Each joint was welded. And with 450 lbs. p.s.i. inside and the pressure of salt and 90 feet of water outside, these welds had to be sound and set for a long life. To make sure, the contractor had radiographs made of every joint.

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tant jobs well. It puts a valuable O. K. on welds. It helps build reputations for consistently good work.

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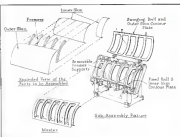
NARCO'S new Omnihomer is packaged and priced to fit the budget of all aircraft owners. Though the cost is low, it delivers NARCO precision performance!

The new Omnihomer is precision built, weighs only 8½ lbs., offers static-free 2-way VHF, course selector, left-right indicator with built-in "to-from" indicator. Small, only 5¼" x 6½" x 10¼", NARCO'S Omnihomer is easy to install, since there is only one unit to mount on the instrument panel. See your nearest NARCO dealer for a demonstration.

DELUXE

For those who desire the ultra compact, NARCO'S VTR-1 Computer has all the above features, PLUS RS, marker beacon receiver, and 8-channel VHF transmitter.

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Production in electronics



REMOVABLE MASTER SECTION is used as pattern for subassembly tool.

with, and under Drugg's direct supervision as chief of manufacturing research and development.

Phase I of the program—an analysis of the hole production method and its adaptability to the F-54—already is completed and Republic's model was confirmed to, which is consistent with previous procedures.

The all portions of the F-54 fuselage are suitably for fabrication under the original concept of the hole production procedure, for the part of the Thunderbolt's midspan is straightforward and contains gradually to the type of structure contemplated by the hole production method.

► **Master Body Vented**—But the forward fuselage section of the F-54 is not so readily adaptable to the method. A modified approach is required because of the integration of internal components, such as intake ducts, with outer and outer skin.

Thus, while the normal application of the hole production procedure allows the master body to be constructed as a complete and—such as an entire fuselage or wing panel—the makeup of the F-54 forward fuselage will require the construction of a number of master body sections corresponding to the structure's major subassemblies. These sections, assembled on a rigid frame, would be joined in position as that is their integrated relationship they would constitute a single master body.

Each removable section would serve as an individual master for the creation of the production tool to build that particular master subassembly.

The optimal position, developed by Keyhole and its associates in Republic's optical tooling program con-

ducted under Air Force contract (Version Work Dec. 11, 1950), could be used to coordinate the assembly of the master body and its subassemblies.

One of the many advantages of the hole production method is applied to a structure such as the F-54 is the parting surface between the master body and its composite parts. With the assembly of these major components into the master body, assembly and coordination is automatically checked, whereas in the previous system, tool coordination is not proved until the first piece is built.

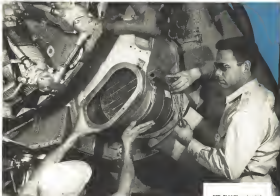
► **Adv. Subassembly**—The breakdown of the master body into major components would lend itself to the jobbing tracing of these sections—possibly with attaching holes drilled full size and dumped, so that the prime contractor could install the parts without the necessity of a final drilling (and chip) operation.

This would be a radical and time saving—departure from the basic hole production technique—where the attaching holes are pre-drilled undersized, then drilled on final assembly for accurate matching.

However, this Republic plan for one shot drilling and dumping represents an ideal approach that may not be able to be met in actual production.

► **Methods Study**—Under Phase II of the project, Republic is conducting a methods engineering study of the F-54 forward fuselage section to determine breakdown requirements necessary for applying the hole production procedure.

The approach is a reverse one for operations sheets and tools. First, operation sheets are written outlining the final assembly of the fuselage section,



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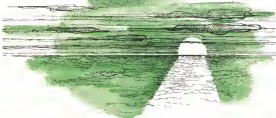
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Skydrol means greater safety for planes in flight and while they are being serviced, thus protecting passengers, service personnel and the multi-million-dollar investment in aircraft. Skydrol also is an excellent lubricant. It lengthens the life of the hydraulic system's working parts, bringing important savings on maintenance.

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structures of tools are prepared and these tools are designed.

Operation sheets are then prepared for subcontractors, with sketches to show how these fit into the final assembly layout.

Detailed operation sheets are written in the final phase of the manufacturing methods study.

Attaching holes are coordinated by specifying those which are to be drilled in detail parts, in subassemblies, or final assembly. Holes drilled in the latter two assembly groups will be limited to those which must be so indicated.

Cost Checks—To evaluate economic aspects of the hole production scheme, time study data will be collected to establish costs for comparison with those of the present fabrication processes.

Included in the data will be information on:

- Time required for tool up and production of a new assembly design.
- Production cost for 5-ft forward hole large sections in quantities of 10, 15, 100 and 200.
- Flow time required to achieve these quantities.
- How model changes affect the production scheme.

Ryan's New Lathe

Ryan Aeronautical Co.'s output potential for such items as 48-in. aluminum alloy external fuel tank rings, steel cones, all latches and other jet engine parts will be stepped up 35 percent with a new vertical turret lathe.

This new is a 32-inch, 13-ft-high DuPont Cast Master, with a bed 24 in. higher than the standard vertical lathe.

The higher bed places the 48-in.-diameter turning table in an advantageous position for special cooling, an unusually tall parts. Ryan says that sections, ranging from 1 1/2 in. to just under 7 ft high, can be turned with ease.

One man can operate the machine safely and efficiently, using the pendant gas control arm to activate solenoids for hydraulically actuated gas changes for cooling speeds up to 150 rpm, on the table in clock.

Hawker Siddeley To Buy Tools Here

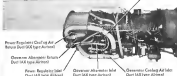
Twelve is again calling on the U.S. to furnish the tools to do the job.

St. Paul, Minn., managing director of the huge Hawker Siddeley Group, comprising such firms as Glider Aircraft, Armstrong Whitworth, Armstrong Siddeley, A. W. Roe, Hawker and others, recently came here to order to shop for \$5.4 million worth of machine

AIRTRON® Fiberglass ducting used on the twin-jet DOUGLAS SKYKNIGHT



Overstar Cooling Air Ducts Used IAR type Aircraft



Power Regulator Cooling Air Ducts Used IAR type Aircraft

Overstar Alternator Belts Used IAR type Aircraft

Power Regulator Belts Used IAR type Aircraft

Overstar Alternator Belts Used IAR type Aircraft

Overstar Cooling Air Ducts Used IAR type Aircraft

Douglas engineers had sound reasons for selecting Airtron in designing the ducting system on the Sky Knight's twin jet engines. Extensive flight tests in weight, Airtron confirmed the desirable qualities of low resistance, maximum flexibility, and the ability to withstand high pressures and increases of temperature. Airtron's remarkable toughness and its resistance to fluids and corrosion make replacement a minimum. Ease of installation saves cost and space, much discussed feature (covered here) clamps facilitate maintenance. And design engineers readily appreciate the advantages of ducting which actually eliminates vibration problems.

Airtron ducting is available in 18 standard types and constructions, offering designers a wide choice from which select the ducting which meets exactly the particular requirements for flexibility, working pressure, temperature range and other characteristics. For special applications, Airtron can be designed to meet practically any specification, and it can be custom fabricated in any reversible shape.

Versatile Airtron ducting, designed for aircraft use, manufactured in rigid flat or in roundness, has demonstrated its advantages in nearly every U.S. commercial and military aircraft of recent design in the air today.

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Aircraft designers find a MICRO little thing

WHERE inches and ounces are vitally important . . . the small size and light weight of MICRO precision switches for aircraft make them "the biggest little thing in a good design."

They loom big in the plans of aircraft designers, because their precise construction, their dependable operation, their ruggedness and extreme resistance to vibration and acceleration make them ideal components of equipment that must not fail.

Many MICRO precision switches are designed to conform to rigid "AN" and "MIL" specifications. These have long contributed the utmost in performance under such exacting aircraft requirements as screw jack levers, landing gear limits, wing fold limits, wing lock indicators, flap limits, throttle warnings, cockpit lighting controls, gun turret limits, fire control tracking, radar and radio, door interlocks, propeller control devices, fuel metering devices, barometric pressure registering devices and many others.

Today new special switches are on the drawing boards and in experimental stages at MICRO SWITCH. That's why aircraft engineers find it saves time and expenses to "see MICRO SWITCH first." MICRO asks engineers with long experience in aircraft switching problems are located at MICRO branch offices to serve you.

Precision Switch "the biggest in a GOOD DESIGN"

For instance—MICRO's new TYPE LA Enclosed Switches . . . small, lightweight and sealed to operate efficiently under adverse conditions.

The MICRO Type 2LA1 precision switch shown at the right is designed to answer the need for a well sealed double pole double throw switch having a rotary type of actuator for use in a wide variety of aircraft applications. The switching element consists of two AN3254-1 (MICRO catalog VS-1) single-pole double throw switches. The actuating mechanism is so arranged as to operate the two enclosed switches almost simultaneously. The switches are operated when the actuator shaft is rotated in either direction from the center position of the operating cam.

The MICRO Type LA Switch is also available with a plunger actuator (MICRO 1LA1) which is provided with a synthetic rubber seal and an overcenter assembly. This switch has proved successful in such exacting applications as found in aircraft landing gear installations.

MICRO has a complete line of precision navigation switches which conform to Specifications MIL-S-4741 and MIL-S-6751 and many variations designed to conform to JAN-S-83.



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PRODUCTION BRIEFING

► Boeing Airplane Co. employment at Seattle has reached 25,165, while that at Wichita has passed the 20,000 mark. The Wichita division has need a call for more than 400 distance technicians and inspectors for work on the B-47 program.

► Bristol Airplane Co. Ltd., has established a subsidiary, the Bristol Airplane Co. of Canada Ltd. with head office at the International Aviation Building, Montreal. The Canadian subsidiary will market the Bristol 139 Eagle.

► Canada's Ft. Worth division has more than 28,000 persons working on the B-55 intercontinental bomber program. The San Diego division now has 18,000 employed. About 11 percent of Ft. Worth's workers are women.

► Fairchild Engine division, Farmingdale, N. Y., is starting additional tooling to permit greatly increased production of GE J47 turbojet engine components.

► Minneapolis-Honeywell Regulator Co. has signed an agreement with the Atomic Power division of Westinghouse Electric Corp. to perform consulting services on specially designed valves.

► Minutale Valve Co. is a new development and manufacturing firm specializing in valve assemblies, such as pressure regulators, relief valves, shutoff and check valves. Headed by Ralph Saxe, formerly connected with Van B. W. W. Baker Co. and Pacific Aerospace, the company is located at 3945 Venice Blvd., Los Angeles 34.

► Lockheed Aircraft Corp., Burbank, Calif., has maintained hiring of women workers. At present only women with at least one year's experience at Lockheed or other similarly plants are being taken on, but national help will be hired by the end of the year if present schedules continue.

► Sperry Gyroscope Co., Great Neck, N. Y., will now bring into high gear at its new modification center on Atlantic Airfield, S. 1, N. Y., with deliveries to start early in May. Employment is expected to reach 100 by the end of 1955.

► Control Systems Co., 445 W. 25 St., New York, has been established to handle electronic control equipment. Control Systems now sells the standard components of Servotronics, Inc., Minneapolis, Minn.

EQUIPMENT



T1E-1 Old Connies, before (bottom) stripping (right) and window alterations, had standard seats and baggage racks, but



T1E-1 Old Connies have convertible seats, convertible lavatory, and a small lavatory, with quarter round lav.



TWA Ocean Connies Join Luxury Parade

Carrier modification of four 749As offers 38 berths, passenger lounge and bar, redecorated interior.

Kansas City—in order to the completion of BAC's and Pan American's Super Constellation, now luxury is coming to Trans World Airlines' trans-Atlantic Constellations. They will be the first Connies to offer passengers the comfort and convenience of full-fledged berths plus a relaxing lounge.

Four of TWA's latest Model 749As are being converted. All were to have been completed by the middle of May. Magnificent of the conversion can be glimpsed from their data:

- Four of TWA's latest Model 749As are being converted. All were to have been completed by the middle of May. Magnificent of the conversion can be glimpsed from their data:
- Cost of conversion (four aircraft)—\$550,000.
- Total man hours required—70,000 for all planes.
- Interior design, tastefully combining cooking, berth and window lines of light
- Installation of each plane—1 month.
- The planes carry nine upper and nine lower berths. Upper are restricted to single occupancy, lower may have two.
- Cuisine is a Lady—The TWA's original and best lounge, equipped in rich, warm, light, built-in a quarter-round bar, complete with built-in. The lounge dinner is significantly improved so that it may be either locked in place or removed locked according to the demands of the nature of the country through which the plane is passing.
- Interior design, tastefully combining cooking, berth and window lines of light

modern and dark legs, set off with dials and built-in of an American, was done with the assistance of the R. H. May Co. The carpets are in black.

J. F. Roche told Aviation Week that the seats of the "Ambassador Light" Constellations were especially designed for TWA by Transperit Corporation Co., Burbank, Calif. Every other seat will be convertible, slidable over being convertible to berth. Roche said that TWA had done a very speedy engineering and production job and that the seats were giving the carrier excellent service. T1E-1 Old Conies are also used on TWA's Coast and DC-4 coach planes.

Other airlines on the Ambassador Constellation.

- Large "Stretchable" TWA's unique

Boeing Aerial Tanker delivers fuel twice as fast with weight saving of 550 lb.

Uses New Refueling Pump driven by
VICKERS HYDRAULIC MOTOR



Another Example of How
VICKERS HYDRAULICS

1 IMPROVED PERFORMANCE 2 SAVES WEIGHT AND SPACE



New refueling pump, designed under supervision of US Air Force, Air Materiel Command and built by Nash Engineering Co. draws power from Vickers Hydraulic Motor (Piston Type—Constant Displacement) directly coupled to pump drive shaft. Entire unit is completely submerged in fuel tank.

A significant advancement in in-flight refueling has been made possible by a new hydraulically driven fuel transfer pump (shown at the right). On the Boeing KC-97A Stratofreighter aerial tanker, two of these replaced 16 electrically driven pumps and deliver almost twice as much fuel per minute. The weight reduction was 550 lb. with no important saving in space. Totally submerged in the fuel tank, this new pump eliminates trouble from vapor lock . . . serious at high altitudes.

Vickers Hydraulic drives are also used for the accurate control required in guiding the fuel transfer boom. These hydraulic drives, powered from the engines, greatly reduce the tanker's electrical power requirements. Vickers builds the most complete line of hydraulic equipment for aircraft. Ask for new Bulletin A-5203.

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on other side of the other fuselage. These show up in brilliant colors under flood light.

Two 4-ft-wide black stripes painted diagonally on each wing at each nacelle to eliminate stalling. The Alkalid is a result of jet, cultural steel revolution.

TWA feels confident that these two wings Conquest will help in the still more Atlantic competition shaping up for the summer.



Nylon Locknut

A Nylon Type E nut, which acts as a threaded nylon plug in the locking nutcase, is being produced by the Tinsford Co., New Brighton, Pa.

Usually double checked, the nut can be installed from either end and is used to provide positive locking action in any position. It is the reusable type and is cold forged for added strength.

The nylon locking plug is inserted in one of the two holes on the nut and projects slightly beyond the end of the thread. As replaced by the firm, when the nut is run down on the bolt, the tough, resilient nylon is compressed, but not cut, by bolt threads. It grips threads tightly and sets up a constant thrust, creating strong axial-to-axial wedging of bolt and nut. The result can be used through a wide range of temperatures, up to 250°F., and no heating does not affect it, even the cone pump. It also is unaffected by air or water and withstands efforts of various commercial solvents, alcohols, gasoline, oil or kerosene, 40 percent caustic soda, the firm points out.

An advantage noted by the company is that installation torque is low when applying this nut. In one case, this feature reduced by 58 percent snap losses caused by seating, it says. Nylon locknuts are available in both American standard light (7E 6) and American standard light lock (7E 7) series in sizes 4 through 4 1/2.



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One modern jet engine uses nearly 600 of these inserts. The engine is lighter, quicker to assemble and disassemble, easy to service. Production savings, when caused by damaged threads, is easy, without resort to expensive bolts, studs or nuts.

Heli-Coil Inserts fit National Standard and Fine Thread sizes, taper pipe threads, all automotive and aviation work plugs. Meet all industrial, military and aircraft specifications. Class 3 fits are standard; tools and inserts available to cut pitch and major diameter for Class 2 and 2B fits. Specially designed Heli-Coil kits are approved for base and field repair service.

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taking off from New York Airport
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44-38857

NEW AVIATION PRODUCTS



Glideslope Receiver

New glideslope receiver designed to replace World War II models are being produced by Aviation Accessories, Inc.

Designated RRRM (replacing RRRR), the set is priced at \$250 and will operate on either three or six channels through a frequency range of 330-355mc. It includes a flag status circuit and carries CNA type cathodeless designations RR-4, the company reports.

The unit can be used with Collins 3793, Radio MIN 92 or military AS-27A glideslope indicators. Reduction in cabling and wiring as well as channel arrangements in the set are in accordance with the latest specifications of the Radio Technical Commission for Aeronautics, explains the firm.

The receiver weighs 12 lb. 5 oz. and measures 7 1/2" x 16" x 13 1/2" in. Address: Box 4173, Ft. Worth, Tex.

customers. A frame around the heater holds it in the container.

Ch. points out that most development of this device, there was no need for a soldering iron, no need for a soldering iron, no need for a soldering iron. But, says the company, the small number of operators at each airport service station does not justify the usual cost of the electronic equipment to do the work. Further, the use of fuel load heaters is not practical since this leads to overheating and damage instruments, adds the firm.

As a result, instruments normally have been returned to the factory for repair, meaning an added expense that with the new Glair heater this no longer will be necessary.



Hydraulic Tubing

Tubing specially suited for fabrication of hydraulic systems, shock absorbers and other applications where pressure is converted to mechanical movement, is being produced by the Faxon Rodding Corp., Watlington, N.J.

An advantage cited by the maker is that sections of the new "cylinder tube" tubing are in smooth flow, used in machining for use with leather or other soft packing. Seals, pins and other defects are aimed out when the tubing is used by pressure exerted between two dies and mandrel. When used with metal piston rings, only light honing is required (see listing), says the company.

The tubing also is used to have better mechanical properties than hot rolled or cold-drawn standard types, because non-porous surface and cold-rolled metal tubing is available in sizes from 1/4 to 6 in., depending on wall thickness.

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*Vibration isolation
and shock protection
for Airborne Equipment*

FOR LEAR INC. . . .

Robinson Engineered Mounting Systems, similar to the Mat-L-Flex base shown, are being used by Lear Inc. for their Robison aircraft electronic equipment after extensive in-flight and laboratory tests.

First Engineered Mounting Systems

- with **ALL-Metal**
- with **MET-L-FLEX**
- with **APPROVAL**

Vital and costly equipment aboard new high performance aircraft must be protected through extreme conditions of vibration, overload and shock. Engineers have found that "off the shelf" mounts seldom deliver the required results and therefore they look to Robinson Aviation for systems engineered for the specific application. Current Robinson Mat-L-Flex Mounting Systems exceed the requirements of JAN-C-172A and applicable specifications. Mat-L-Flex systems are available in JAN form factors and special designs, to fit your equipment.



Midget Gear Trains

Scaled, reducing gear trains, designed for transmission of small amounts of power, now are available from Telchow, Inc.

While these units usually are supplied with gear ratios ranging from 1:200 to 25:1, they now may be obtained with ratios as high as 250:1—depending on load involved.

The gear trains are compactly designed. In addition to their small, self-aligning features, they are helical—rather than straight—tooth. Machined to close tolerances, gears are built to give accurate, quiet operation and long life. Address: Ashland, Mass.

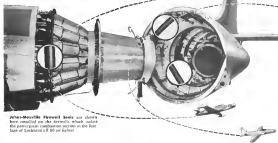
ALSO ON THE MARKET

Load cells for measuring forces or weights as tension only in aircraft structures have capacities of 10,000, 25,000, 50,000 and 100,000 lb. Single indicators will give separate measurements from number of cells, or load may be distributed among several and automatically totaled. Accuracy is within 25 per cent of rated capacity, says William Rulifson, Sales Division Corp., Philadelphia 42.

Internal thread compressor systems form pitch line of one thread in a nut to pitch line of two threads being directly opposite it. Instrument grades plus or minus deviations from basic pitch and finish to fine of diameters. For any one setting, covers has range of $\pm .001$ in. Made by Roman Machine Tool Co., 1317 Air Way, Glendale 1, Calif.

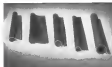
Small, air-operated drill motor permits production line drilling of small holes in close quarters. It's designed to fit need for most powerful, longer-life unit of this type and is particularly useful in aircraft manufacture, says Walter, Chief Division of Ford Motor Tool Co., 5115 Cassin Drive, Houston, Tex.

New fire-safety for even the "hottest" jets . . .



John-Manville Firewall Seals are shown here installed on the aircraft which isolate the passenger compartment from the hot base of Lockheed's F-40 jet fighter.

with these Johns-Manville FIREWALL SEALS



To meet a variety of requirements, John-Manville Firewall Seals are available in 7 styles, with 3 types of cover: (1) an Inconel mesh cover most suitable for making firewalls in the carbon design area and other high temperature areas, and (2) a synthetic rubber cover for sealing the walls forward of the combustion chamber.

To effectively seal the firewalls that isolate the exhaust and combustion sections from the compressor and accessory sections, most jet engines in use today depend on John-Manville Firewall Seals. In actual service, these efficient gasketing tapes have proved their ability to reduce fire hazards caused by leaking fuel and oil coming in contact with hot gas surfaces.

John-Manville Firewall Seals are made in a number of styles that adapt them to virtually any firewall sealing requirement. They are constructed with a jacket of heat-resistant asbestos cloth coated with the impregnable Neoprene. This jacket encloses a core of Inconel mesh or synthetic rubber tubing. The heaviest mesh core styles, for the higher temperature areas, have successfully resisted a 2000°F flame penetration test for 10 minutes.

For further information about Firewall Seals and other John-Manville Products for the Aviation Industry, write for your copy of Brochure AV-4A. Address: John-Manville, Box 204, New York 16, N. Y.



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New Yardstick Measures Airways Needs

CAA planning group works out economic criteria for development of terminal and navigation facilities.

By F. Lee Moore

Aerospace manufacturers, airlines, airport managers, and Civil Aeronautics Administration program planners all but have a way to predict tomorrow's demand for airways, terminal equipment and airport construction.

CAA Deputy Administrator Fred B. Lee and his Program Planning, IF Any Plans and David Thomas have developed the new criteria for economic and equipment needs. The economic parameters and equipment-related indices are set out in a pamphlet series. They show what equipment is economically justified where and when. They are also a comprehensive study of transportation economics. Lee's group has predicted requirements of both U.S. and foreign airports and terminals. (The foreign studies are security classified.)

How It's Done—Here is how CAA figures airport and airport economics and equipment demand: estimate and future **• Immediate index of services needed** in India, scheduled operations. But forecasting depends on economic statistics show that flights between two points are closely correlated with the population of the two communities and the distance between them.

• Forecasting services—population between two points is close to the female population of point A times the population of point B, divided by the distance between them. The population part of the formula is modified by certain economic factors—marketing, travel, more money per capita and also more status—tendency to travel than do industrial towns. These modifying factors are also added to derive formula for CAA forecasting, using wholesale sales per capita as an index of the town's marketing activity, and percentage of population employed in mining and manufacturing to show its degree of industrialization.

• Trends and Patterns—Some trends the CAA program planners see as important:

- Big towns and airports will get bigger** and will get more traffic, little towns will stay little. The 1975 census shows that and so do air traffic figures.
- Big money at big airports.** The cost of construction of population and traffic goes on. The metropolitan area need most of CAA's terminal equipment and equipment.

• Shortland boom. As to service requirements, the big and growing demand for airways (equipment) and airports is for high density traffic centers in the short haul, heavily trafficked airways between big cities.

• Air traffic pattern. U.S. air traffic flows from outside a big city into it and thence to another big city. So the air traffic pattern is like many wheel spokes, radiating spokes to the hinterlands. The hubs are connected by main stems of trunk airline travel.

CAA planners see this pattern as permanent. They say (they'll) never be much regular air travel from one small town to another. The pattern is likely to slow down to big towns and thence to another big one.

• Helicopter airport. Copter won't change the feeder-trunk pattern. They will remain it. That pattern is an economic law, not a modern result of the post-war development pattern, CAA's planners say.

Non-airline or travel obeys the same law. So do rail, bus and auto travel.

Every private and cooperative planning group should use the same population statistics in CAA key to predict air travel market potential.

So the CAA planners are developing new and revised methods on the established feeder-trunk pattern, and variations of its growth by economic law and trends.

• 1955 scheduled domestic passenger service will be over 70 million trips, compared with 57 million last year. Using population-density and other formulas, the CAA planners say they can tell where the 1955 traffic demand will be. Every private and cooperative planning group will be less than originally thought. Previous planning has shown that air will need only 138 instrument landing systems, whereas the Radio Technical Committee on Aviation originally forecast 175. CAA figures say we can get along on 83 airport surveillance radars and 77 precision approach radars, instead of the 190 of each originally planned.

• Equipment-sharing criteria—Here is how the CAA now decides its needs for equipment and money.

• Traffic flows. When an airport has 7,000 or more scheduled air carrier operations (includes plus freight) a year, it needs a traffic signal tower.

Non-airline or military operations may

change the above basic criteria. So CAA sets a point zero-scheduled operations count 10 points each, structural operations, 1 and land operations, 1. If an airport has more than 4,000 scheduled operations and a monthly point score of 14,000 it needs a tower.

The maximum tower will account for over 75 percent of the nation's population. It also means that 80 percent of the communities having 200 or more civil aircraft owned will have airport towers.

• ASR system. Criteria for determining what airports should have ILS 100 or instrument approaches a month in the four highest months, or 7,000 scheduled operations a month and 30 instrument approaches a month the four highest months, or special studies like dangerous terrain.

• Airport surveillance radar. Here are CAA's tentative criteria for ASR installation. 150 instrument approaches a month the four highest months, or 25,000 scheduled operations a month, or critical location on the national system of civil aviation airways, or special areas where military and non-scheduled operations bring it frequent.

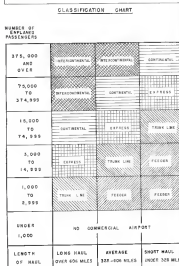
The 35 countries served by the 83 airports scheduled for ASR by 1955 account for over 61 percent of scheduled operations, 84 percent of passengers, 92 percent of air mail, and 95 percent of air cargo.

• Precision approach radar. Here are PAR installation criteria. 500 instrument approaches a month the four highest months, or 18,000 scheduled operations a year, or critical location on the national system of airways, or heavy instrument flying by military and non-scheduled operations.

• Terminal extensions. CAA will install a terminal extension at an airport if it is not already an airport on a major airway within 12 miles and not already an ASR installation at the airport, and if the airport has 3,000 scheduled operations a year, or 12 instrument approaches a month the four highest months, or special need to expedite traffic at the air.

• Federalized airports. CAA figures the requirements for airport construction mainly on the basis of the airport's traffic volume and type. CAA has devised a formula to figure what kind of construction a municipal airport needs. It is based on two factors—how many passenger airplanes annually, and average flight length.

The largest airport is classified as



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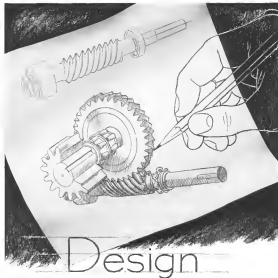
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If you, as an experienced engineer—are interested in building a career and advancement future with a company that is now not too long for your personal progress...get big enough to potential to be a future leader of the industry...here is your opportunity!

The Chase Aircraft Company—developers of the new C-123 which was the Aachen Transport Evaluation Test at Eglin Field test facility—now joined forces with Kaiser-Frazer. The phenomenal genius of Michael Strickland and the productive genius of Henry Kaiser were now combined to form the most dynamic aircraft company in the industry.

Needed are men to help place the Chase C-123 into large scale production in a few groups of experienced engineers—one of whom may be you!

Requirements are simple. At least 3 years' experience—plus the vision and initiative to keep looking for new field ideas to use with Mr. Holden at Trenton 6-7111.

Contact: Employment Office



SIDELIGHTS

(Continued from page 4)

local Press 344, Washington, D. C. TSC says the exposure has no connection with the Navy, nor is it owned, edited or published by Navy personnel. It is a newspaper, says Moody, owned by R. B. Doherty, a well-known writer, as his administrative assistant. A newspaper syndicate has asked Rep. John Kennedy, son of U.S. Senator Joseph Kennedy, now top partner of former CAV Chairman James Larkin, for a write-up on political involvement of officers in CAV and the Wilson House. Kennedy's reply: "His district knows enough about it. They don't go on grounds of involvement of the individual, unless, of course, Kenneth Rex Williams' Pulitzer told an editor writing that the situation at CAV is 'new and healthy' and predicted that as consequence of the agency would show up about forty members' disclosure by his involvement on Kennedy's former CAV, so far he isn't inclined to take any definite action on a check of CAV's operations at the present time."

Civil Aviation

Task Force C of NSRB's Air Transport Mobilization Survey, headed by George H. H. Hays, quoted 14 Gen. Louis Whitcomb, Commanding General of the Defense Command. "I can assure you that only those on stations that we absolutely cannot to allow interrupted as defense operations under emergency conditions will be required (as cost of war). The advanced planning and good progress we have made on these problems should ensure, as a large extent, the confidence that control when many nations were imposed on civilian flag at the beginning of World War II in 1941."

Transport

CA's investigation of alleged violations of regulations in C-123 is scheduled for January 1964. Chief engineers are also reporting of cost overruns & loss of maintenance. Industry observers expect the Navy to take over U.S. Airforce which has taken a federal court for an agreement with airlines under Section 778 of the Aviation Act. Sink already has filed with CA's complaint to be heard by U.S. C-46 and it has agreed to open the entire ground and maintenance records for U.S. Congressmen's response told the Senate Small Business Committee for America's Airlines which 2,000 aspects of the commercial airline industry the new scheduled routes. The state also attacked all airlines in quality. Non-scheduled airlines people are convinced that they will be brought into a stable airline system program within the next few months, operating independently between various institutions and lines. Next is the federal gas tax from 1.5 cents a gallon to 2 cents, as voted by House Ways & Means Committee, would cut the domestic scheduled airline 10.2 cents a mile in operating expenses, AFA in path.

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AVIATION WEEK—MAY 28, 1953

AMERICAN AIRLINES	1	PACIFIC AIRLINES	10
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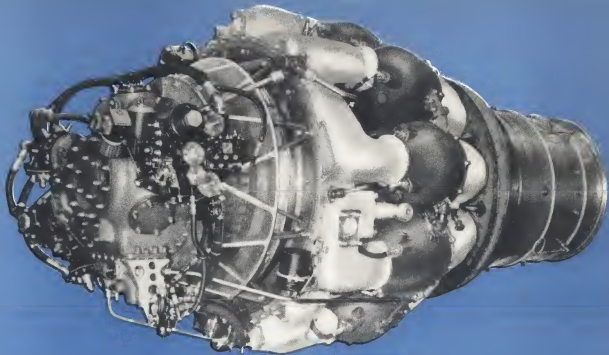
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